

## Abstract

# 3D printing of multi-material and multifunctional contact lenses

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3D printing plays a crucial role in medical engineering and has seen continuous growth recently. It provides significant benefits across a range of applications, from prostheses and soft implants to tissue-engineering matrices. Hydrogel-based soft contact lenses are widely used for cosmetic purposes or vision correction, typically made from customized hydrogel composites that provide high water content for comfort, softness, and oxygen permeability [1,2]. A popular research area involves functionalizing contact lens surfaces with dyes, coatings, and nanoparticles to improve optical filtering, enable self-hydration, and enhance antioxidant, antibacterial, and drug delivery functions [3,4].

Additive manufacturing (also called 3D printing) enables the versatile production of custom contact lenses with specific shapes, sizes, and spectral properties [1, 4]. Successful 3D printing of contact lenses requires careful optimization of many parameters, including exposure time, layer thickness, resin composition, and post-processing [4]. To aid this process, AI models were trained to design lenses' optical properties inversely by linking resin types, dye levels, lens geometry, and optical transmission spectra [5,6]. The Multilayer Perceptron [6] outperformed other models in predicting resin compositions from optical spectra, while the Random Forest model excelled at reconstructing spectra from known resin inputs [6].

The optical transmission characteristics of the AI-engineered 3D-printed contact lenses matched the predictions from the machine learning models. This research shows that combining machine learning with material analysis allows for data-driven design of 3D-printed wearable photonic devices, providing both mechanical stability and customizable spectral features [6]. It opens the door for future digital manufacturing of personalized wearable devices [7].

## AUTHOR'S STATEMENT

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